

# Receiving Report

Date: 11/11/30  
Supplier: Thyosowh

Batch No: M119801  
Dart P/O: 15557

Packing Slip: Yes ☒ No ☒  
Invoice: Yes ☒ No ☒  
Receipt: Cash ☒ Cr ☒

Release Note Attached: Yes ☒ No ☒ N/A ☒  
Waybill Attached: Yes ☒ No ☒  
Shipment Complete: Yes ☒ No ☒ N/A ☒  
QC6 Inspection: 11/12/01 N/A ☒  
Work Order:                      N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	<u>VOR P- FOR B-0</u>					

Initials of receiver (if shipment OK) Level 12

Production/Admin: 11/11/30  
Date:                       
Received/Costing:                       
Initial:                     

Location

## I N V O I C E

RECEIVED DEC 01 2011

Sold By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Remit to:  
 THYSSENKRUPP MATERIALS NA  
 c/o T27540  
 P.O. BOX 4275, POSTAL STATION 'A'  
 TORONTO, ONTARIO M5W 5V8

No: PEC IV-586945

Date: 30Nov11

Due: 30Dec11

Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Shipped To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Shp Dt 30Nov11 Ord Dt 28Nov11 SO No ST-393931 B/L PEC 741417  
 Trm NET 30 DAYS/NET 30 JOURS PO/Rel 15551/bridgette  
 Frt PREPAID Via TRANSFER TRUCK FOB CONCORD  
 Slp TRINA VINCE (905-532-1365 Pb1

1 ALUMINUM SQUARE BAR 6061-T6511 .750" X 144.0000"	2 PCS		16 LBS
MATERIAL	2 PCS @	17.6000 EA	35.20 ✓
ENERGY & CAP SURCHG		25.0000 LOT	+ 25.00
2 ALUMINUM SQUARE BAR 6061-T6511 2.00" X 144.0000"	1 PCS		57 LBS
MATERIAL	1 PCS @	123.2000 EA	123.20 ✓

Total Shipped: 3 PCS 73 LBS  
 Interest will be charged at 1.5% per month or  
 18% per year on overdue accounts.

\*\*\* SALES DEPT. OFFICE HOURS \*\*\*

7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\* CUSTOMER PICK-UP HOURS \*\*\*

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

# TPS/GST TVH/HST 140223934 RT0001  
 # TVQ - QST 1017327981 TQ0001

ENTERED DEC 06 2011

\*\*\*\*\*

Material	Processing	Freight	Other	Taxes	TOTAL DUE
158.40			25.00	23.85	207.25

\*\*\*\*\*

Taxes: ONHSTS 23.85

Page: 1 .... Last

PAID

DEC 22 2011

9999

## Page 1 of 1

All amounts are calculated in domestic currency.

es from 11/30/2011 to 11/30/2011

All Rec. Employees

Grouped by Vendor ID

[illegible]

# B I L L O F L A D I N G

No: PEC 741417

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship Date 05Nov11 at 11:22 From PFW  
Probill  
Via TRANSFER TRUCK  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp TRINA VINCE (905-532-1365)  
Sold To: (20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-393931- 1 Your PO # 15551  
Part # ~~20115~~ # bridgette  
ALUMINUM SQUARE BAR 6061-T6511  
.750" X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
201110805	13662	24 FT	2	16

2) Our Order PEC-393931- 2 Your PO # 15551  
Part # Rel # bridgette  
ALUMINUM SQUARE BAR 6061-T6511  
2.00" X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
201114843	13663	12 FT	1	57

TOTAL:	Tags	PCS	LBS
	2	3	73

Heat Number \*\*\* Chemical Analysis \*\*\*  
201110805  
201114843

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

\*\*\*TOTAL ITEMS 2 G.W 1 BDL 83 LBS\*\*\*\*\*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

**SERVICE CENTER METALS**  
5850 Quality Way  
Prince George, VA 23875



**CERTIFIED INSPECTION REPORT AND TEST RESULTS  
FOR EXTRUDED PRODUCTS**

BILL TO ThyssenKrupp Materials NA	MANIFEST NUMBER 135602	DIE NUMBER SQ0039	DATE OF SHIPMENT 7/15/2011	OUR ORDER NUMBER 131567	ITEM 4
SHIP TO ThyssenKrupp Materials NA PEC	CUSTOMER PO PEC-231378	ALLOY/TEMPER 6061-T6511	SALES PERSON David Schroeder	CERTIFICATION ASTM-B221-08 StencilContinuous	
Quantity Certified 1,269 lbs 160 pcs	CUSTOMER PART NUMBER SQ0039	DESCRIPTION SCSB .750		SPECIFICATION AMS-QQA-200/8	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

**Mechanical Properties**

Test No.	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201110805	07/14/11	55.0	51.8	16.7
2	201110805	07/14/11	55.3	52.1	16.0
3	201110805	07/14/11	54.2	50.8	17.5
4	201110805	07/14/11	54.6	51.3	16.0
5	201110805	07/14/11	56.4	53.4	16.5
6	201110805	07/14/11	54.2	50.8	16.4
7	201110805	07/14/11	55.5	52.3	16.5
8	201110805	07/14/11	55.5	52.5	14.4
9	201110805	07/14/11	54.9	51.8	15.6
10	201110805	07/14/11	55.3	52.1	15.0
11	201110805	07/14/11	53.2	50.0	16.2

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM SQUARE BAR 6061-T6511  
750" X 1440000"  
PART NO.

PO/Ref: 15551 /bridgett  
We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Certificate of Mill Test Results  
5Dec11  
Pg 2/2  
BL PEC-741417-001



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

BILL TO

ThyssenKrupp Materials NA  
SHIP TO

ThyssenKrupp Materials NA PEC  
Quantity Certified 1,269 lbs

160 pcs

160 pcs

160 pcs

160 pcs

160 pcs

160 pcs

160 pcs

MANIFEST NUMBER

135602

CUSTOMER PO

PEC-231378

CUSTOMER PART NUMBER

SQ0039

DIE NUMBER

SQ0039

ALLOY / TEMPER

6061-T6511

DESCRIPTION

SCSB .750

DATE OF SHIPMENT

7/15/2011

SALES PERSON

David Schroeder

OUR ORDER NUMBER

131567

ITEM

4

CERTIFICATION

ASTM-B221-08 StencilContinuous

SPECIFICATION

AMS-QQA-200/8

160 pcs

160 pcs

160 pcs

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
120315	6061	0.76	0.39	0.34	0.10	0.86	0.09	0.04	0.02
152917	6061	0.73	0.39	0.31	0.12	0.87	0.08	0.06	0.02

Melted In  
United States of America

V. 90607 - UMS

Print Date: 7/15/2011

Doc No. 114788 Indexed 21Jul11 by slsup1

Calvin J. Winnings, Director of Quality & Technical Services

PO/Ref: 15551 /Nortigette  
 We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

BLPEC-741417-002

Signed by:



**SERVICE CENTER METALS**  
 5850 Quality Way  
 Prince George, VA 23875

**CERTIFIED INSPECTION REPORT AND TEST RESULTS  
 FOR EXTRUDED PRODUCTS**

OUR ORDER NUMBER <b>135541</b>	ITEM <b>7</b>
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**BILL TO**  
 ThyssenKrupp Materials NA  
**SHIP TO**

**MANIFEST NUMBER**  
 141336  
**CUSTOMER PO**  
 PEC-233085  
**CUSTOMER PART NUMBER**  
 SQ0044

**DIE NUMBER**  
 SQ0044  
**ALLOT/TEMPER**  
 6061-T6511  
**DESCRIPTION**  
 SCSB 2.000

**DATE OF SHIPMENT**  
 9/30/2011  
**SALES PERSON**  
 David Schroeder

**CERTIFICATION**  
 ASTM-B221-08 Stencil Continuous  
**SPECIFICATION**  
 AMS-QQA-200/8

**ThyssenKrupp Materials NA PEC**  
 Quantity Certified 3,084 lbs 54-pcs

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

**Mechanical Properties**

Test No.	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201114843	09/26/11	51.2	47.7	12.7

**Chemical Composition for Aluminum Alloy 6061**

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others	Total	Melted In
C29J1033	6061	0.72	0.36	0.31	0.10	0.85	0.10	0.01	0.02	0.05 max	0.15 max	United States of America

*Calvin J. Wiggins*

Print Date: 9/30/2011